

# *Elliptical Crank Arm Removal*

*Model: X6600HRT (EP35), X6600HRT (EP67)*

**TOOLS:** Crank disc remover (Z66EP35-Z08), Phillips screwdriver, 5 mm Allen Wrench, 6mm Allen wrench, 10mm Allen Wrench, 21mm socket, external retaining clip remover or 8mm Allen wrench and 17mm wrench

1. Remove DA arm pivot cap from console mast by prying off.
2. Remove four interior 6mm Allen screws.
3. Remove the plastic cover for the pedal arm to crank arm connection with Phillips screwdriver.
4. Remove the pedal arm from crank arm. You may do this two ways different ways.
  - Option 1:** Using an external retaining clip remover remove the retaining clip that holds the bushing to the crank arm.
  - Option 2:** Remove the bolt that attaches the pedal arm to the crank pin set using an 8mm Allen wrench and 17mm wrench.
5. Remove pedal arm from rear cover. NOTE: Removing the rubber mat is necessary.
6. Lift handlebar/ pedal arm assembly away from machine.
7. Remove center cover by pushing in and turning counterclockwise.  
CAUTION: There is a spring on the other side of the cap.
8. Remove crank axle nut using a 21mm socket, or 13/16" socket.
9. Assemble your crank disc remover. There are 3 screws, M6x1.0Px30L, which slide into the outside holes and one screw, M12x1.5Px60L, which threads into the center hole.
10. Thread the three outside screws into the crank arm/disc as far as possible.  
NOTE: On occasion it has been found that these screws are too long. If this is found to be true pick up another size from a local hardware store.
11. Tighten the center screw to the axle. This will cause a pushing force and pull the crank arm/disc from the axle.